

Top 100 Retreaders

2019 MTD Top 100 Retreaders in the U.S.

2019 rank	Company	Headquarters	Number of plants	LT tires per day	Truck tires per day	OTR tires per day	Industrial tires per day	Rubber per year (lbs. in millions)	Process	Total points 2019
1	Southern Tire Mart LLC ¹	Columbia, Miss.	21	12	5,900	0	5	34.0	Bandag (precure)	20,670
2	Goodyear Tire & Rubber Co., dba Goodyear Commercial Tire & Service Centers	Akron, Ohio	29	0	5,200	0	0	N/A	Goodyear (UniCircle, precure, mold cure)	18,200
3	Snider Tire Inc., dba Snider Fleet Solutions	Greensboro, N.C.	9	200	3,300	0	0	22.0	Michelin (Pre-Mold)	11,890
4	Pomp's Tire Service Inc.	Green Bay, Wis.	16	190	2,610	0	0	16.7	Bandag (precure)	9,458
5	Purcell Tire & Rubber Co. ²	Potosi, Mo.	6	125	775	125	30	12.3	Goodyear (UniCircle, precure, mold cure, Flex-cure), segmented mold cure, precision cut treads	8,675
6	Best-One Tire and Service	Monroe, Ind.	17	0	2,408	0	0	16.5	Bandag (precure)	8,428
7	Bridgestone Americas Tire Operations LLC, dba GCR Tires & Service* ¹	Nashville, Tenn.	20	18	2,180	7	0	14.2	Bandag (precure)	7,983
8	McCarthy Tire Service Co. Inc.	Wilkes-Barre, Pa.	7	110	1,830	0	10	12.7	Bandag (precure, Continuum)	6,592
9	Bauer Built Inc., dba Bauer Built Tire ³	Durand, Wis.	8	10	1,230	0	0	9.5	Michelin (Pre-Mold)	4,322
10	Service Tire Truck Centers Inc.	Bethlehem, Pa.	4	20	1,200	0	2	8.2	Michelin (Pre-Mold), Oliver	4,234
11	Les Schwab Tire Centers Inc.	Bend, Ore.	3	0	1,000	10	15	N/A	Oliver, Marangoni, Galgo	3,960
12	Earl W. Colvard Inc., dba Boulevard Tire Center	Deland, Fla.	4	0	1031	0	0	6.3	Bandag (precure)	3,609
13	Parkhouse Tire Inc.	Bell Gardens, Calif.	3	20	1000	0	12	5.4	Bandag (precure)	3,534
14	Love's Travel Stops & Country Stores Inc., dba Love's Truck Solutions LLC*	Oklahoma City, Okla.	4	0	1,000	0	0	N/A	Oliver	3,500
14	T & W Tire LLC*	Oklahoma City, Okla.	4	0	1000	0	0	8.0	Michelin (Pre-Mold, Custom-Mold)	3,500
16	Bob Sumerel Tire Co.	Erlanger, Ky.	6	0	980	0	0	5.5	Bandag (precure)	3,430
17	Atlanta Commercial Tire Inc.	Forest Park, Ga.	3	15	880	0	12	4.9	Bandag (precure)	3,106
18	McGriff Treading Co. Inc.	Cullman, Ala.	2	20	820	0	0	4.8	Bandag (precure)	2,904
19	B.R. Retreading Inc.	Glasgow, Ky.	1	0	0	55	10	3.5	Segmented radial molds, Marangoni (cut tread)	2,530
20	Custom Bandag Inc.*	Linden, N.J.	3	96	672	0	0	3.7	Bandag (precure)	2,515
21	Tredroc Tire Services LLC ⁴	Elk Grove Village, Ill.	5	6	679	0	0	5.0	Bandag (precure)	2,387
22	H & H Industries Inc.	Oak Hill, Ohio	1	0	0	50	0	4.9	Mold cure, sculpture, precure	2,300
23	Jack's Tire and Oil Management Co. Inc.	Logan, Utah	5	8	650	0	0	4.8	Michelin (Pre-Mold)	2,289
24	Continental Tire the Americas LLC, dba BestDrive LLC	Fort Mill, S.C.	7	0	600	0	0	4.5	ContiLifeCycle	2,100

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25	Ziegler Tire & Supply Co.	Massillon, Ohio	2	0	550	0	0	4.2	Michelin (Pre-Mold, Custom Mold)	1,925
26	Valley Tire Co. Inc.*	Charleroi, Pa.	1	40	528	0	0	3.1	Michelin (Pre-Mold)	1,916
27	New Holland Tire Inc.*	Terre Hill, Pa.	2	5	480	2	0	2.7	Daeho/Elgi (precure)	1,781
28	Monro Inc., dba Monro Commercial Solutions	Rochester, N.Y.	3	10	425	5	4	2.0	Goodyear (UniCircle, precure), Oliver (precure), OTR sculpture computer cut tread	1,735
29	Community Tire Co.	St. Louis, Mo.	1	120	30	30	30	2.5	Mold cure, segmented mold cure	1,689
30	Royal Tire Inc.*	St. Cloud, Minn.	3	38	420	3	8	2.8	Bandag (precure, Continuum)	1,673
31	Parrish Tire Co.	Winston-Salem, N.C.	2	50	450	0	0	2.7	Bandag (precure)	1,660
32	Sullivan Tire Co. Inc.	Norwell, Mass.	3	30	450	0	4	3.0	Bandag (precure)	1,626
33	RDH Tire and Retread Co.*	Cleveland, N.C.	1	0	0	35	5	4.5	Marangoni cut tread, mill cut tread	1,610
34	Colony Tire Corp.*	Edenton, N.C.	1	0	450	0	0	2.7	Michelin (Pre-Mold)	1,575
35	Redburn Tire Co.	Phoenix, Ariz.	5	29	423	0	0	2.4	Bandag (precure)	1,530
36	Craft Tire Inc., dba Shrader Retreading	Uniontown, Pa.	2	0	0	33	0	2.3	Marangoni (Mammoth) and Cima computer cut tread	1,518
37	Superior Tire Service Inc.	Salem, Ore.	2	50	325	5	6	3.4	Michelin (Pre-Mold), Oliver (Pre-Mold)	1,453
38	Border Tire LLC	El Paso, Texas	2	0	400	0	0	N/A	Michelin, Oliver	1,400
39	MTI Retreading Co. Inc.	Grand Rapids, Mich.	1	20	380	0	0	1.3	Michelin (Pre-Mold)	1,364
40	Pete's Tire Barns Inc.	Orange, Mass.	2	30	340	2	8	2.7	Bandag (precure)	1,333
41	Gem City Tire Inc.	Dayton, Ohio	1	38	351	0	0	2.0	Goodyear (precure, UniCircle)	1,293
42	Donald B. Rice Tire Co. Inc., dba Rice Retreading Inc. ⁵	Frederick, Md.	2	35	350	0	0	1.0	Goodyear precure/unicircle, Acutread	1,285
43	Dillon Tire Inc., dba Cross-Dillon Tire Inc.*	Lincoln, Neb.	2	0	334	2	0	2.3	Bandag (precure, Continuum)	1,261
44	Graham Tire Co.	Sioux Falls, S.D./ Spencer, Iowa	2	0	350	0	0	2.8	Goodyear (precure, UniCircle)	1,225
45	Commercial Tire Inc.	Meridian, Idaho	3	15	330	0	12	2.0	Bandag (precure)	1,181
46	White's Tire Service Inc.*	Wilson, N.C.	1	30	270	4	0	2.5	Marangoni (Unitread), Vipal, ContiLifeCycle	1,180
47	Bergey's Retread Technologies Inc.*	Franconia, Pa.	1	1	325	0	10	2.3	Marangoni (Ring-Tread precure), Continental ContiLifeCycle, Bergey's Prima	1,139

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48	Heartland Tire Group, dba Eastern Iowa Tire Inc., Garrett Tires and Treads, Heartland Tires and Treads of Omaha, Heartland Tires and Treads of Kansas City, Davis County Tire, Weldon Tire	Davenport, Iowa	5	0	320	0	20	2.3	Bandag (precure)	1,120
49	Dorsey Tire Co. Inc.*	Pooler, Ga.	1	0	314	0	0	1.3	Bandag	1,099
50	Piedmont Truck Tires Inc.*	Greensboro, N.C.	2	12	300	0	0	2.0	Continental (ContiLifeCycle)	1,070
51	Raben Tire Co. LLC	Evansville, Ind.	2	50	265	0	0	1.6	Oliver (Pre-Mold), Goodyear (UniCircle)	1,013
52	Daniels Tire Service Inc.*	Santa Fe Springs, Calif.	1	29	273	0	0	2.4	Goodyear (UniCircle, precure)	1,005
53	Shrader Tire and Oil Co.*	Toledo, Ohio	2	0	275	0	0	N/A	Michelin Retread Technologies	963
54	Callaghan Tire Inc.*	Bradenton, Fla.	2	20	260	0	1.4	1.8	Bandag (precure)	944
55	Ozarko Tire Centers Inc.*	West Plains, Mo.	2	0	265	0	0	1.9	Michelin (Pre-Mold)	928
56	Sumerel Tire Service Inc., dba Sumerel Tire Service, Hancock County Tire, Wilson County Tire	Newport, Ky.	3	18	255	0	0	2.4	Acutread (mold cure), Pre-Q (precure), Marangoni (Ringtread)	923
57	Gibson Tire Service Inc.*	Charleston, S.C.	1	0	260	0	0	N/A	Marangoni	910
58	Black's Tire Service Inc., dba Carolina Retread*	Whiteville, N.C.	1	21	239	0	1	1.8	Goodyear (precure, UniCircle)	872
59	Barnwell House of Tires Inc., dba East Coast Retreaders LLC*	West Babylon, N.Y.	1	30	210	0	0	N/A	Goodyear (UniCircle)	808
60	Southside Tire Co. Inc.*	Antigo, Wis.	2	8	200	0	2	N/A	Bandag (precure)	714
61	A&E Tire Inc.*	Denver, Colo.	1	5	198	0	0	1.5	Michelin (Pre-Mold)	702
62	Parmenter Inc., dba Team Tiremasters*	Odessa, N.Y.	1	1	200	0	1	N/A	RingTread (Marangoni), Various Flat Precure	700
62	Wonderland Tire Co. Inc.*	Byron Center, Mich.	1	0	200	0	0	1.3	Acutread (mold cure)	700
62	Beasley Tire Service Inc.	Houston, Texas	1	0	200	0	0	1.4	Michelin Retread Technologies	700
65	Flynn's Tire Group, dba Flynn's Commercial Tire	West Middlesex, Pa.	2	0	180	0	0	1.1	Oliver, Goodyear Unicircle	630
66	Keilers Holdings Inc., dba Cy-Fair Tire	Houston, Texas	1	0	175	0	0	0.8	Oliver	613
67	Dale's Tire & Retreading Inc.	Rapid City, S.D.	1	4	120	4	10	1.0	Bandag (precure)	611
68	McCoy Truck Tire Service Center Inc.	Modesto, Calif.	2	4	160	0	0	1.0	Bandag (precure)	567
69	Mountain Tire Corp.*	Berlin, N.H.	1	7	155	0	0	0.9	Oliver (precure)	554
70	Wentworth Bandag Inc.*	Chicago, Ill.	1	0	156	0	0	N/A	Bandag (precure)	546
71	Morton Supplies Inc.	Morton, Ill.	1	3	128	2	0	2.4	SureCure precure, Marangoni Unitread and Ringtread	545
71	Maine Commercial Tire Co.	Hermon, Maine	1	12	150	0	0	1.0	Bandag (precure)	545

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73	Good Tire Service Inc.	Kittanning, Pa.	1	0	154	0	0	1.1	Bandag (pre cure)	539
74	King's Tire Service Inc.*	Bluefield, W.V.	2	0	150	0	0	N/A	ContiLifeCycle	525
75	Broadway Motors Inc., dba Bill Williams Tire Center*	Midland, Texas	2	0	148	0	0	N/A	Oliver (pre cure); Michelin MRT	518
76	Jewell Tire Retreading Inc.*	South Paris, Maine	1	12	141	0	6	N/A	Marangoni (pre cure, Ringtread)	514
77	Looney's Tire Service Inc.	Little Rock, Ark.	1	0	140	0	0	1.1	Marangoni (pre cure), Pre-Q (pre cure)	490
78	Heartland Retreading Inc.*	Brainerd, Minn.	1	16	132	0	1	0.9	Goodyear (pre cure)	489
79	Carlisle Car & Truck Service Inc., dba Highlands' Tire and Service Centers	Carlisle, Pa.	1	5	130	0	0	N/A	Michelin (Pre-Mold)	464
80	Alma Tire Service Inc.*	Alma, Mich.	1	19	110	1	2	0.5	Bandag (pre cure)	463
81	Holyoke Tire & Auto Service Inc., dba Westover Bandag	West Springfield, Mass.	1	12	96	2	2	0.6	Bandag (pre cure)	448
82	Appalachian Tire Products Inc.	Charleston, W.V.	1	15	120	0	0	N/A	Goodyear (pre cure, UniCircle)	445
83	Heintschel Tire & Service Inc.	Texarkana, Texas	1	4	120	0	0	0.8	Goodyear (pre cure, UniCircle)	427
84	Salem Tire Center Inc.*	Salem, Ill.	1	0	120	0	0	N/A	Oliver (pre cure)	420
85	Action Tire Co.*	Forest Park, Ga.	1	1	119	0	0	0.8	Oliver (pre cure)	418
86	Mount Morris Tire Service Inc.	Mount Morris, Pa.	1	150	40	0	0	1.4	Mold Cure Precure	395
87	Doyle Hayes Tire Service Inc.*	Dalton, Ga.	1	0	110	0	0	N/A	Bandag (pre cure)	385
88	The Tire Guys, Inc., dba Tire-Rama	Billings, Mont.	1	15	100	0	0	0.7	Bandag (pre cure)	376
89	Stratham Tire Inc.*	Brentwood, N.H.	2	10	100	0	0	0.5	Bandag (pre cure)	367
90	Tire Services Co.*	Palos Hills, Ill.	1	23	92	0	6	N/A	Oliver (pre cure)	361
91	Pete's Road Service Inc.*	Fullerton, Calif.	1	2	100	0	6	0.8	Oliver (pre cure)	353
92	TravelCenters of America LLC, dba TA Commercial Tire Network Retread Center*	Westlake, Ohio	1	0	100	0	0	NA	Goodyear Unicircle	350
93	Roli Retreads Inc.*	Farmingdale, N.Y.	1	50	75	0	0	0.8	Oliver (pre cure)	348
94	Moore's Retread and Tire of the Ark-La-Tex Inc.*	Shreveport, La.	1	6	92	0	0	0.9	Goodyear (UniCircle, pre cure)	332
94	Rovince International Corp., dba Rovince Tire	Los Angeles, Calif.	1	10	90	0	0	0.7	Precure	332
96	Glotfely Enterprises Inc.	Oakland, Md.	1	0	93	0	0	N/A	Goodyear (pre cure)	326
97	Southern Tire Co.*	Moultrie, Ga.	1	20	83	0	0	N/A	mold cure, pre cure	325
98	Syracuse Retreaders LLC	Syracuse, N.Y.	1	20	75	0	5	N/A	Goodyear	297
99	Frasier Tire Service Inc.	Sumter, S.C.	1	10	79	0	3	0.3	Goodyear	294
100	CMC Tire Inc.	St. George, Utah	1	0	80	0	0	N/A	ContiLifeCycle	280

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Footnotes:

* — estimated; N/A — not available

1. Southern Tire Mart LLC figures include the March 2019 purchase of six GCR Tires & Service retread plants from Bridgestone Americas Inc.
2. Purcell Tire & Rubber Co. figures include the June 2018 purchase of the Northwest Retreaders Division of NRI Inc.
3. Bauer Built Inc. figures include the April 2019 purchase of a retread plant from Allied Oil & Tire Co.
4. Tredroc Tire Services LLC is a joint venture company owned by Belle Tire Distributors Inc. and Tredroc Tire Services Inc.
5. Donald B. Rice Tire Co. Inc. figures include the purchase of Central Tire Co.'s retread plant in March 2019.

Here's how the points are calculated:

Each April, Modern Tire Dealer ranks the "Top 100 Retreaders in the U.S." based on the average amount of tread rubber used to retread different types of tires. Twelve pounds of rubber, on average, are used to produce one light truck tire retread, while 24 pounds are used to produce one medium/heavy truck tire retread. An average of 324 pounds is used to build one OTR tire retread. MTD awards one point for every seven pounds of rubber used per retread. Each light truck tire retread equals 1.7 points, each truck tire retread equals 3.5 points, and each OTR retread equals 46 points. The point total does not include industrial tires. Numbers are rounded to the nearest point.

See all Top 100 Retreaders at www.moderntiredealer.com under the "Research" tab.