

Top 50 Retreaders

2020 MTD Top 50 Retreaders in the U.S.

2020 rank	Company	Headquarters	Number of plants	LT tires per day	Truck tires per day	OTR tires per day	Industrial tires per day	Rubber per year (lbs. in millions)	Process	Total points 2020
1	Southern Tire Mart LLC	Columbia, Miss.	21	12	5,700	0	5	34.0	Bandag (precure)	19,970
2	Goodyear Tire & Rubber Co., dba Goodyear Commercial Tire & Service Centers	Akron, Ohio	30	0	5,200	0	5	31.0	Goodyear (UniCircle, precure, mold cure)	18,200
3	Snider Tire Inc., dba Snider Fleet Solutions*	Greensboro, N.C.	9	200	3,300	0	0	22.0	Michelin (Pre-Mold)	11,890
4	Pomp's Tire Service Inc.	Green Bay, Wis.	17	190	2,700	0	10	N/A	Bandag (precure)	9,773
5	Purcell Tire & Rubber Co.	Potosi, Mo.	5	132	803	142	30	14.1	Goodyear (UniCircle, procure, mold cure, Flex-cure), segmented mold cure, precision cut treads	9,567
6	McCarthy Tire Service Co. Inc.*	Wilkes-Barre, Pa.	10	110	2,610	0	10	18.0	Bandag (precure, Continuum)	9,322
7	Best One Tire Group	Monroe, Ind.	18	0	2,408	0	0	16.6	Bandag (precure)	8,428
8	Bridgestone Americas Tire Operations LLC, dba GCR Tires & Service*	Nashville, Tenn.	13	18	2,180	7	0	14.2	Bandag (precure)	7,983
9	Service Tire Truck Centers Inc.	Bethlehem, Pa.	4	20	1,260	0	2	8.5	Michelin, Oliver	4,444
10	Love's Travel Stops & Country Stores Inc., dba Love's Truck Solutions LLC*	Oklahoma City, Okla.	5	0	1,250	0	0	N/A	Oliver	4,375
11	Bauer Built Inc., dba Bauer Built Tire	Durand, Wis.	7	10	1,100	0	0	8.5	Michelin (Pre-Mold, Custom Mold)	3,867
12	Earl W. Colvard Inc., dba Boulevard Tire Center	Deland, Fla.	4	0	1,057	0	0	6.1	Bandag (precure)	3,700
13	Les Schwab Tire Centers Inc.	Bend, Ore.	3	0	900	10	15	7.3	Precure and Ringtread	3,610
14	Parkhouse Tire Inc.	Bell Gardens, Calif.	3	30	1000	0	8	7.0	Bandag (precure)	3,551
15	T & W Tire LLC	Oklahoma City, Okla.	4	0	1000	0	0	7.0	Michelin (Pre-Mold, Custom Mold)	3,500
16	Bob Sumerel Tire Co.*	Erlanger, Ky.	6	0	980	0	0	5.5	Bandag (precure)	3,430
17	Atlanta Commercial Tire Inc.*	Forest Park, Ga.	3	15	880	0	12	4.9	Bandag (precure)	3,106

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18	McGriff Treading Co. Inc.	Cullman, Ala.	2	20	861	0	0	4.9	Bandag (preure)	3,048
19	Continental Tire the Americas LLC, dba BestDrive LLC	Fort Mill, S.C.	7	0	800	0	0	5.9	ContiLifeCycle	2,800
20	B.R. Retreading Inc.*	Glasgow, Ky.	1	0	0	55	10	3.5	Segmented radial molds, Marangoni (cut tread)	2,530
21	Custom Bandag Inc.*	Linden, N.J.	3	96	672	0	0	3.7	Bandag (preure)	2,515
22	Tredroc Tire Services Inc.	Elk Grove Village, Ill.	4	4	665	0	0	4.5	Bandag (preure)	2,334
23	Jack's Tire and Oil Management Co. Inc.	Logan, Utah	5	8	652	0	0	4.8	Michelin (Pre-Mold)	2,296
24	H & H Industries Inc.	Oak Hill, Ohio	1	0	0	45	15	4.8	Mold cure, sculpture, preure	2,070
25	New Holland Tire Inc.	Terre Hill, Pa.	2	19	450	10	0	2.7	Daeho/Elgi (preure), Bandamatic	2,067
26	Ziegler Tire & Supply Co.	Massillon, Ohio	2	0	550	0	0	4.2	Michelin (Pre-Mold, Custom Mold)	1,925
27	Valley Tire Co. Inc.	Charleroi, Pa.	1	40	500	0	0	3.1	Michelin (Pre-Mold)	1,818
28	Border Tire LLC	El Paso, Texas	2	0	500	0	0	2.8	Michelin, Oliver	1,750
29	Monro Inc., dba Monro Commercial Solutions*	Rochester, N.Y.	3	10	425	5	4	2.0	Goodyear (UniCircle, preure), Oliver (preure), OTR sculpture computer cut tread	1,735
30	Community Tire Co.*	St. Louis, Mo.	1	120	30	30	30	2.5	Mold cure, segmented mold cure	1,689
31	Royal Tire Inc.	St. Cloud, Minn.	3	38	420	3	8	2.8	Bandag (preure, Continuum)	1,673
32	Parrish Tire Co.	Winston-Salem, N.C.	2	50	450	0	0	2.7	Bandag (preure)	1,660
33	Craft Tire Inc., dba Shrader Retreading	Uniontown, Pa.	2	0	0	36	0	2.5	Marangoni (Mammoth) and Cima computer cut tread	1,656
34	Sullivan Tire Co. Inc.	Norwell, Mass.	3	30	450	0	4	3.0	Bandag (preure)	1,626
35	RDH Tire and Retread Co.*	Cleveland, N.C.	1	0	0	35	5	4.5	Marangoni cut tread, mill cut tread	1,610
36	Colony Tire Corp.*	Edenton, N.C.	1	0	450	0	0	2.7	Michelin (Pre-Mold)	1,575

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37	Pete's Tire Barns Inc.	Orange, Mass.	2	40	400	2	8	3.0	Bandag (precure)	1,560
38	Redburn Tire Co.*	Phoenix, Ariz.	5	29	423	0	0	2.4	Bandag (precure)	1,530
39	Superior Tire Service Inc.	Salem, Ore.	2	50	325	5	6	3.4	Michelin (Pre-Mold), Oliver (Pre-Mold)	1,453
40	MTI Retreading Co. Inc.	Grand Rapids, Mich.	1	5	400	0	0	1.7	Michelin (Pre-Mold)	1,409
41	Gem City Tire Inc.*	Dayton, Ohio	1	38	351	0	0	2.0	Goodyear (precure, UniCircle)	1,293
42	Commercial Tire Inc.	Meridian, Idaho	3	18	348	0	12	2.0	Bandag (precure)	1,249
43	Graham Tire Co.	Sioux Falls, S.D./Spencer, Iowa	2	0	350	0	0	2.8	Goodyear (precure, UniCircle)	1,225
44	Bergey's Retread Technologies Inc.*	Franconia, Pa.	1	1	325	0	10	2.3	Marangoni (Ringtread precure), Continental ContiLifeCycle, Bergey's Prima	1,139
45	Heartland Tire Group, dba Eastern Iowa Tire Inc., Garrett Tires and Treads, Heartland Tires and Treads of Omaha, Heartland Tires and Treads of Kansas City, Davis County Tire, Weldon Tire	Davenport, Iowa	5	0	320	0	20	2.3	Bandag (precure)	1,120
46	Donald B. Rice Tire Co. Inc., dba Rice Retreading Inc.	Frederick, Md.	2	35	300	0	0	2.1	Goodyear (precure/UniCircle), Acutread	1,110
47	Piedmont Truck Tires Inc.	Greensboro, N.C.	2	12	300	0	0	2.0	Continental (ContiLifeCycle)	1,070
48	Dorsey Tire Co. Inc.	Pooler, Ga.	1	0	303	0	0	1.3	Bandag	1,099
49	Trac Tire Services LLC*	Florence, Ky.	1	0	300	0	0	2.0	Goodyear	1,050
50	Daniels Tire Service Inc.*	Santa Fe Springs, Calif.	1	29	273	0	0	2.4	Goodyear (UniCircle, precure)	1,005

Footnotes

*-estimated; N/A – not available

Here's how the points are calculated:

Each April, Modern Tire Dealer ranks the "Top 100 Retreaders in the U.S." based on the average amount of tread rubber used to retread different types of tires. Twelve pounds of rubber, on average, are used to produce one light truck tire retread, while 24 pounds are used to produce one medium/heavy truck tire retread. An average of 324 pounds is used to build one OTR tire retread.

MTD awards one point for every seven pounds of rubber used per retread. Each light truck tire retread equals 1.7 points, each truck tire retread equals 3.5 points, and each OTR retread equals 46 points. The point total does not include industrial tires. Numbers are rounded to the nearest point.