

Top 50 Retreaders

2021 MTD Top 50 Retreaders in the U.S.

2021 rank	Company	Headquarters	Number of plants	LT tires per day	Truck tires per day	OTR tires per day	Industrial tires per day	Rubber per year (lbs. in millions)	Process	Total points 2021
1	Southern Tire Mart LLC*	Columbia, Miss.	24	12	5,700	0	5	34.0	Bandag (precure)	19,970
2	Goodyear Tire & Rubber Co., dba Goodyear Commercial Tire & Service Centers*	Akron, Ohio	30	0	5,200	0	5	31.0	Goodyear (UniCircle, precure, mold cure)	18,200
3	Snider Tire Inc., dba Snider Fleet Solutions	Greensboro, N.C.	9	200	3,300	0	0	22.0	Michelin (Pre-Mold)	11,890
4	Purcell Tire & Rubber Co.	Potosi, Mo.	8	400	950	150	30	15.5	Michelin, Goodyear (UniCircle, precure, mold cure) segmented mold cure, precision cut treads, Oliver	10,905
5	Pomp's Tire Service Inc.	Green Bay, Wis.	16	190	2,700	0	10	N/A	Bandag (precure)	9,773
6	McCarthy Tire Service Co. Inc.	Wilkes-Barre, Pa.	10	110	2,610	0	10	18.0	Bandag (precure, Continuum)	9,322
7	Best One Tire Group*	Monroe, Ind.	17	0	2,408	0	0	16.6	Bandag (precure)	8,428
8	Love's Travel Stops & Country Stores Inc., dba Love's Truck Solutions LLC	Oklahoma City, Okla.	6	0	2,400	0	0	N/A	Oliver, Love's	8,400
9	Bridgestone Americas Tire Operations LLC, dba GCR Tires & Service	Nashville, Tenn.	13	18	2,180	7	0	14.2	Bandag (precure)	7,983
10	Service Tire Truck Centers Inc.	Bethlehem, Pa.	5	20	1,150	0	2	8.0	Michelin, Oliver	4,059
11	Bauer Built Inc., dba Bauer Built Tire	Durand, Wis.	6	10	1,100	0	0	8.5	Michelin (Pre-Mold, Custom Mold)	3,867
12	Earl W. Colvard Inc., dba Boulevard Tire Center	Deland, Fla.	4	0	1,057	0	0	6.8	Bandag (precure)	3,700
13	Parkhouse Tire Inc.	Bell Gardens, Calif	3	30	1,000	0	8	7.0	Bandag (precure)	3,551
14	T & W Tire LLC*	Oklahoma City, Okla.	4	0	1,000	0	0	7.0	Michelin (Pre-Mold, Custom Mold)	3,500
15	Bob Sumerel Tire Co.	Erlanger, Ky.	6	0	980	0	0	5.5	Bandag (precure)	3,430
16	McGriff Treading Co. Inc.	Cullman, Ala.	2	20	905	0	0	5.0	Bandag (precure)	3,202
17	Atlanta Commercial Tire Inc.*	Forest Park, Ga.	3	15	880	0	12	4.9	Bandag (precure)	3,106

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18	Les Schwab Tire Centers Inc.	Bend, Ore.	1	0	855	0	15	7.2	Precure and Marangoni (Ringtread)	2,993
19	Border Tire LLC	El Paso, Texas	3	0	850	0	0	4.8	Michelin, Oliver	2,975
20	Jack's Tire and Oil Management Co. Inc.	Logan, Utah	6	20	755	0	0	5.8	Michelin (Pre-Mold)	2,677
21	B.R. Retreading Inc.*	Glasgow, Ky.	1	0	0	55	10	3.5	Segmented radial molds, Marangoni (cut tread)	2,530
22	Custom Bandag Inc.*	Linden, N.J.	3	96	672	0	0	3.7	Bandag (precure)	2,515
23	H & H Industries Inc.	Oak Hill, Ohio	1	0	0	50	15	4.3	Mold cure, sculpture, precure, MSR	2,300
24	Conlan Tire LLC	Mulberry, Fla.	3	0	650	0	0	N/A	ContiLifeCycle	2,275
25	Tredroc Tire Services Inc.	Elk Grove Village, Ill	4	4	640	0	0	4.0	Bandag (precure)	2,247
26	Continental Tire the Americas LLC, dba BestDrive LLC	Fort Mill S.C.	6	0	628	0	0	4.7	ContiLifeCycle	2,198
27	New Holland Tire Inc.*	Terre Hill, Pa.	2	19	450	10	0	2.7	Daeho/Elgi (precure), Bandamatic	2,067
28	Pete's Tire Barns Inc.	Orange, Mass.	3	55	510	2	8	3.6	Bandag (precure)	1,971
29	Ziegler Tire & Supply Co.	Massillon, Ohio	2	0	550	0	0	4.2	Michelin (Pre-Mold, Custom Mold)	1,925
30	Valley Tire Co. Inc.*	Charleroi, Pa.	1	40	500	0	0	3.1	Michelin (Pre-Mold)	1,818
31	Monro Inc., dba Monro Commercial Solutions*	Rochester, N.Y.	3	10	425	5	4	2.0	Goodyear (UniCircle precure), Oliver (precure), OTR sculpture computer cut tread	1,735
32	Community Tire Co.	St. Louis, Mo.	1	120	30	30	30	2.5	Mold cure, segmented mold cure	1,689
33	Royal Tire Inc.	St. Cloud, Minn.	3	38	420	3	8	2.8	Bandag (precure, Continuum)	1,673
34	Parrish Tire Co.	Winston-Salem, N.C.	2	50	450	0	0	2.7	Bandag (precure)	1,660
35	Craft Tire Inc., dba Shrader Retreading*	Uniontown, Pa.	2	0	0	36	0	2.5	Marangoni (Mammoth) and Cima computer cut tread	1,656
36	RDH Tire and Retread Co.*	Cleveland, N.C.	1	0	0	35	5	4.5	Marangoni cut tread, mill cut tread	1,610

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37	Colony Tire Corp.	Edenton, N.C.	1	0	450	0	0	2.7	Michelin (Pre-Mold)	1,575
38	Redburn Tire Co.*	Phoenix, Ariz.	5	29	423	0	0	2.4	Bandag (preure)	1,530
39	Superior Tire Service Inc.*	Salem, Ore.	2	50	325	5	6	3.4	Michelin (Pre-Mold), Oliver (Pre-Mold)	1,453
40	MTI Retreading Co. Inc.	Grand Rapids, Mich.	1	5	400	0	0	2.0	Michelin (Pre-Mold)	1,409
41	Gem City Tire Inc.*	Dayton, Ohio	1	38	351	0	0	2.0	Goodyear (preure, UniCircle)	1,293
42	Commercial Tire Inc.*	Meridian, Idaho	3	18	348	0	12	2.0	Bandag (preure)	1,249
43	Graham Tire Co.	Sioux Falls, S.D.	1	0	350	0	0	2.9	Goodyear (preure, UniCircle)	1,225
44	White's Tire Service Inc.*	Wilson, N.C.	1	30	270	4	0	2.5	Marangoni (Unitread), Vival, ContiLifeCycle	1,180
45	Bergey's Retread Technologies Inc.*	Franconia, Pa.	1	1	325	0	10	2.3	Marangoni (Ringtread preure), Continental ContiLifeCycle, Bergey's Prima	1,139
46	Heartland Tire Group, dba Eastern Iowa Tire Inc., Garrett Tires and Treads, Heartland Tires and Treads of Omaha, Heartland Tires and Treads of Kansas City, Davis County Tire, Weldon Tire *	Davenport, Iowa	5	0	320	0	20	2.3	Bandag (preure)	1,120
46	Dorsey Tire Co. Inc.	Pooler, Ga.	1	0	320	0	0	1.4	Bandag (preure)	1,120
48	Piedmont Truck Tires Inc.	Greensboro, N.C.	2	12	300	0	0	2.0	Continental (ContiLifeCycle)	1,070
49	Trac Tire Services LLC*	Florence, Ky.	1	0	300	0	0	2.0	Goodyear	1,050
50	Donald B. Rice Tire Co. Inc., dba Rice Retreading Inc.	Frederick, Md.	2	35	280	0	0	1.9	Goodyear (preure, UniCircle), Acutread	1,040

Footnotes

*-estimated; N/A – not available

Here's how the points are calculated:

Each April, Modern Tire Dealer ranks the "Top Retreaders in the U.S." based on the average amount of tread rubber used to retread different types of tires. Twelve pounds of rubber, on average, are used to produce one light truck tire retread, while 24 pounds are used to produce one medium/heavy truck tire retread. An average of 324 pounds is used to build one OTR tire retread. MTD awards one point for every seven pounds of rubber used per retread. Each light truck tire retread equals 1.7 points, each truck tire retread equals 3.5 points, and each OTR retread equals 46 points. The point total does not include industrial tires. Numbers are rounded to the nearest point.